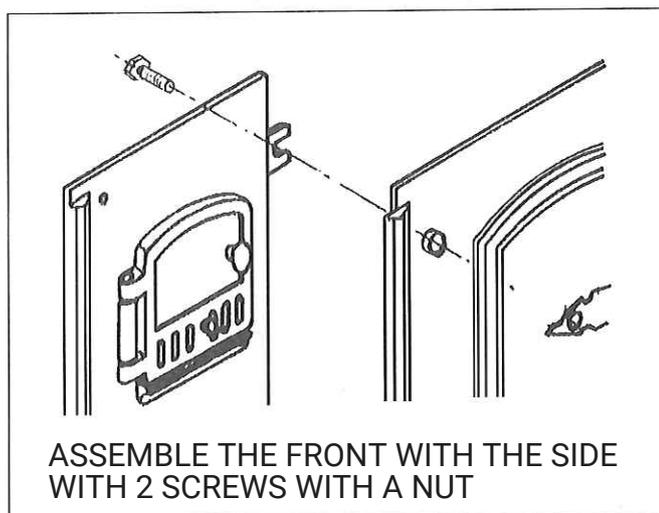


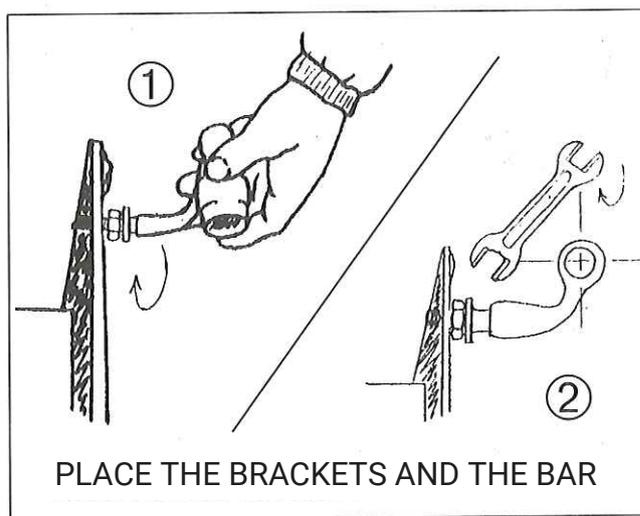
ON-SITE ASSEMBLY INSTRUCTIONS

FOR

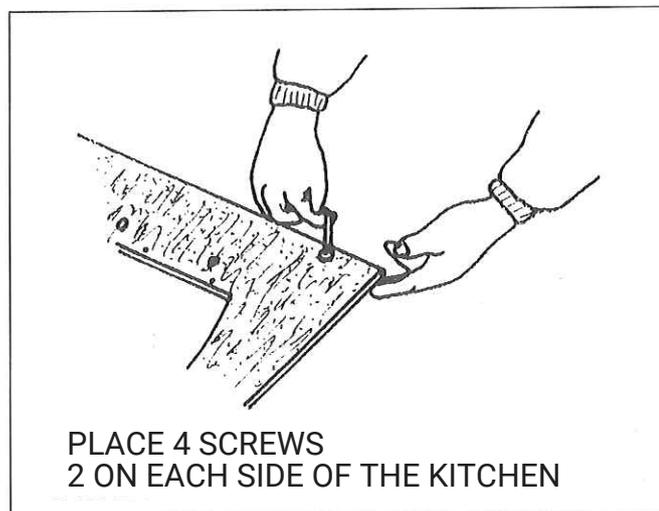
KITCHENS



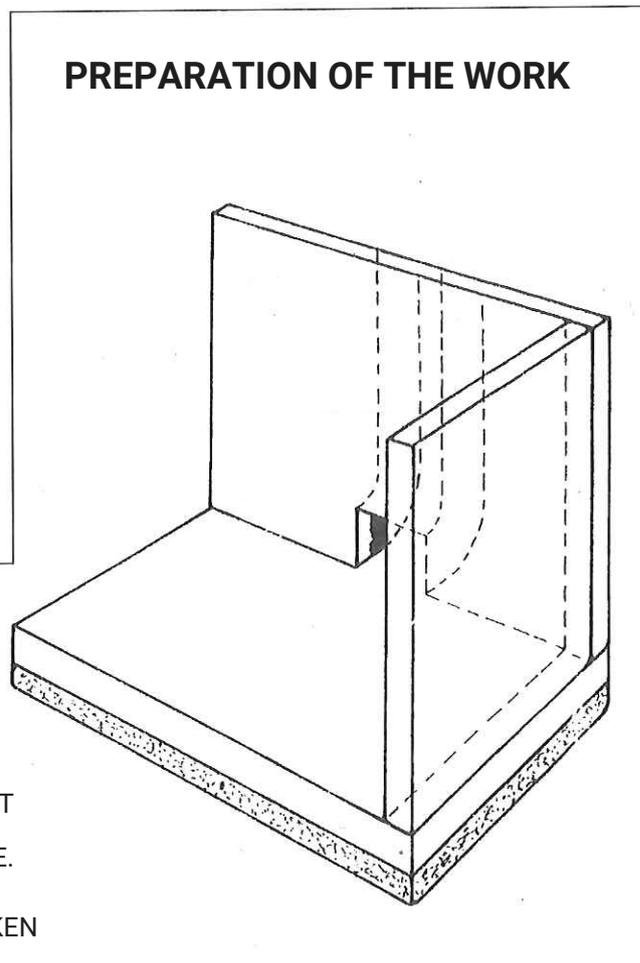
ASSEMBLE THE FRONT WITH THE SIDE WITH 2 SCREWS WITH A NUT



PLACE THE BRACKETS AND THE BAR



PLACE 4 SCREWS
2 ON EACH SIDE OF THE KITCHEN



• BUILD THE BASE, TAKING INTO ACCOUNT THE HEIGHT OF THE ASHTRAY DOOR AND THE DOOR HOLDER, PROVIDE FOR A DEPTH GREATER THAN THAT OF THE WORKTOP (DUE TO EXPANSION). THE UPPER PART MUST BE RESISTANT TO WEIGHT AND THE LOWER PART MUST BE PADDED.

• THE CHIMNEY JOINT SHOULD START FROM THE LEFT END OF THE FURNACE. IT IS ADVISABLE THAT THE OUTLET IS ROUND, AS IT FACILITATES THE AIR INTAKE.

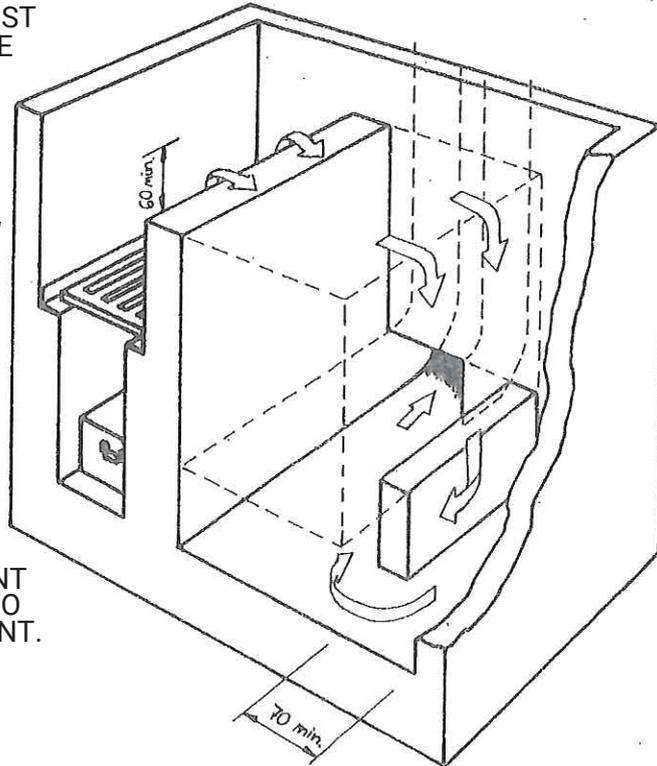
• THE OVEN MUST BUTT UP AGAINST THE REAR WALL AND THE EXPANSION OF THE WORKTOP MUST BE TAKEN INTO ACCOUNT.

- A MINIMUM CLEARANCE ON THE SIDE MUST BE LEFT OF AT LEAST 70 MM BETWEEN THE SIDE AND THE OVEN.

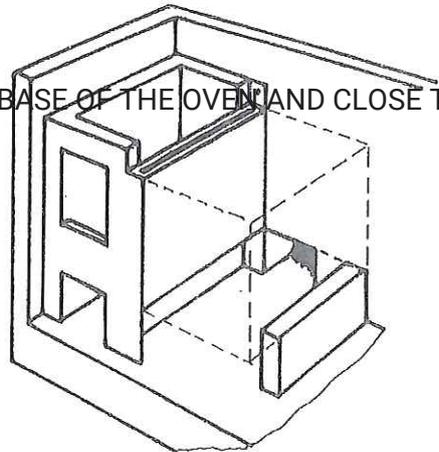
- OVEN SEATING. PLACE A BRICK PILE ON A PLASTER POURING, THAT SUPPORTS THE OVEN AND LEAVING A CLEAR SPACE, ENOUGH FOR THE SMOKE TO EASILY FLOW TOWARDS THE EXIT OF THE CHIMNEY.

- THE REFRACTORY HEARTH MUST BE MADE OF A REFRACTORY MATERIAL. THE ASHTRAY AND THE GRILL MUST BE FLUSH WITH THE DOOR AND GRILL WITH 3 MM CLEARANCE ON EACH SIDE. BUILD THE GRILL HOLDER WITH THE ANGLES SUPPLIED. THE RIGHT WALL MUST ALLOW A 6 CM SMOKEWAY.

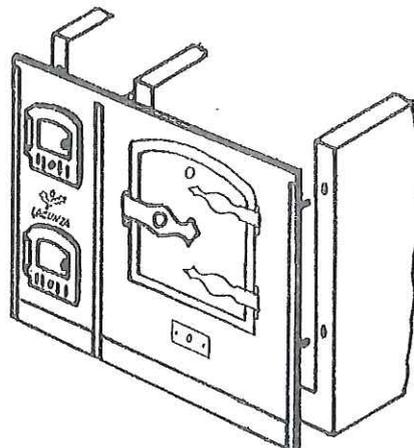
- COVER THE INSIDE OF THE CASTING FRONT WITH SOME INSULATING MATERIAL. IT IS TO PROTECT THE ENAMEL LAYER OF THE FRONT.



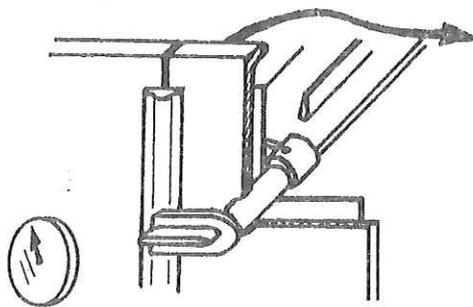
- FOR HEATING STOVES, PLACE THE BOILER ON THE BASE OF THE OVEN AND CLOSE TO THE OVEN. IT IS RECOMMENDED TO CLOSE THE LEFT SIDE.



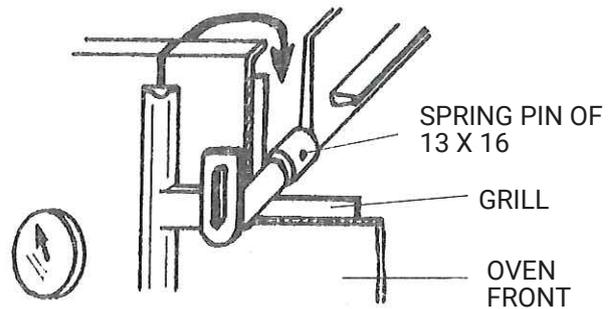
- ANCHORING OF THE FRONT. PLACE THE FRONT ANCHOR ON THE BUILDING SITE AND FASTEN IT THE FOUR ANCHORS, MAKE THE BASE MATCH THE ASHTRAY DOOR AND THE SMALL DOOR. IN THE MODELS WITH A DOOR PANEL, FILL THE GAP BETWEEN THE FRONT AND THE BOILER WITH SAND, PLASTER OR OTHER OR OTHER INSULATING MATERIAL.



- HORIZONTAL POSITION:
100% TO OVEN AND COOKTOP



- VERTICAL POSITION:
100% TO HEATING

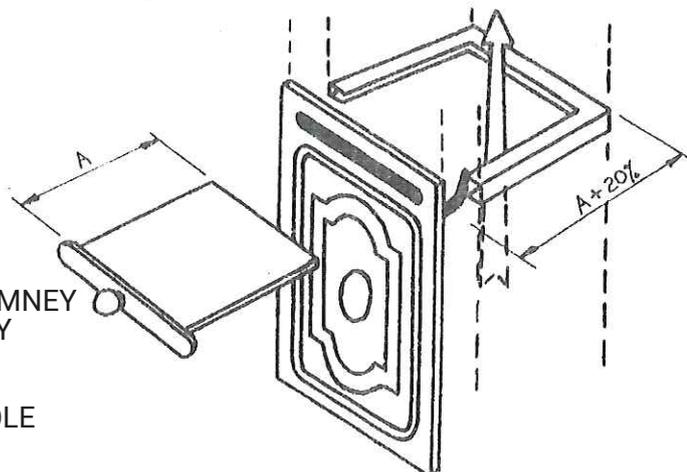
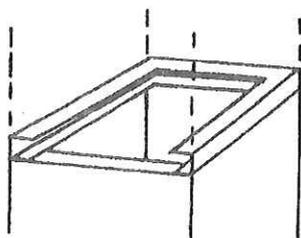
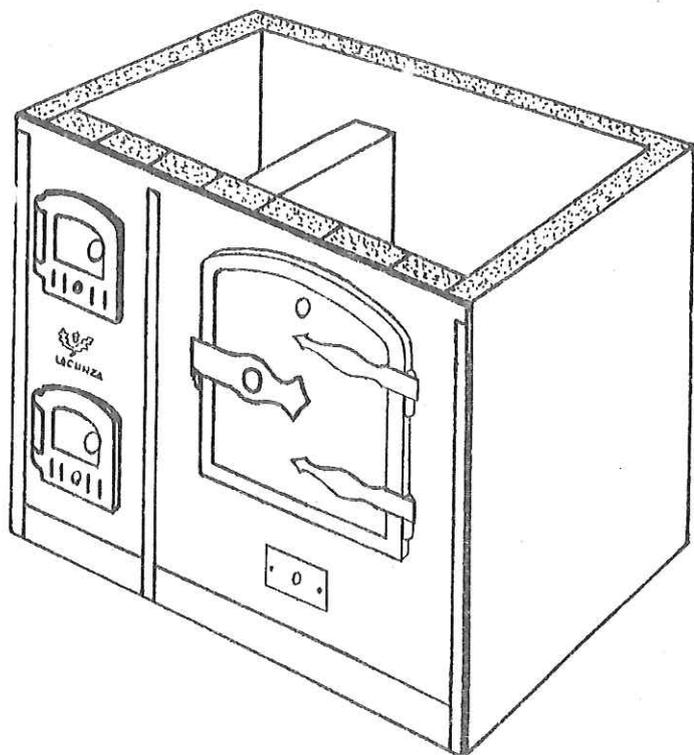
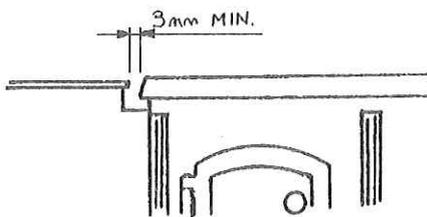


IN E-3 MODELS, PLACE THE LEVER TO DIVERT AIR INTAKE

- PROTECT THE FRONT WITH A STRIP OF BRICKS AND PREPARE THE SEAT OF THE WORKTOP WITH A PLASTER SLURRY.

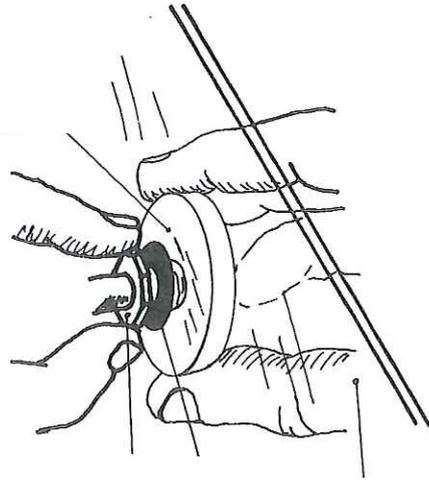
- SECURE THE COOKTOP BEFORE THE PLASTER HARDENS, SO THAT THE PULL BACK LEVER ON THE E-3 MODELS MAKES THE MOVEMENT SUPPORTING IN THE 2 POSITIONS.

- THE COOKTOP MUST HAVE A 3 MM CLEARANCE ON EACH SIDE FOR EXPANSION.



- SECURE THE GUIDE PLATE INTO THE CHIMNEY AND FASTEN THE FRONT OF THE CHIMNEY TO THE WALL USING THE TWO SCREWS LOCATED ON ONE OF THE DIAGONALS OF THE FRONT. MATCH THE FIREWALL HOLE WITH THE GUIDE PLATE HOLE.

• PLACING THE THERMOMETER ON THE GLASS:
INSERT THE THERMOMETER FROM THE OUTSIDE
TOWARDS THE OVEN, AND PLACE THE EXPANSION
JOINT FROM THE BOTTOM OF THE OVEN TOWARDS
THE OUTSIDE. TIGHTEN THE ABOVE ELEMENTS
FROM THE INSIDE, TIGHTENING THE NUT ONLY AS
MUCH AS NECESSARY.



WARNING! • YOUR STOVE IS MADE OF CAST IRON.

- THIS MATERIAL NEEDS A DILATION PRIOR TO ITS HABITUAL USE (ROLL-ON).
- THE FIRST IGNITIONS MUST BE SOFT, LOW FLAME, LOW TEMPERATURE, IN ORDER NOT TO PRODUCE AN EXCESSIVE HOT SPOT ON THE COOKTOP.
- MAINTAIN THIS LEVEL FOR A TOTAL OF 6 HOURS.
- IF YOU DO NOT DO THIS, YOU RISK THAT YOUR APPLIANCE MAY EXPERIENCE BREAKAGES, WHICH WOULD BE OUT OF WARRANTY.